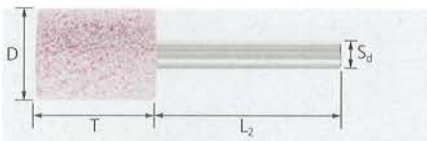


Mounted points

For edge grinding on steel and cast steel




STEEL EDGE, cylindrical type

The cylindrical shape ZY is ideal for grinding bores, radii and contours.

D x T [mm]	Grit size						US shape	Opt. RPM	Max. RPM		Description
	24	30	46	60	80	100					
EAN 4007220											
Shank dia. 3 x 30 mm [S_d x L₂]											
2 x 5	-	-	-	-	-	094372	W 141	150,000	201,800	10	ZY 0205 3 AR ... O5V STEEL EDGE
3 x 6	-	-	-	-	-	094525	W 144	150,000	206,100	10	ZY 0306 3 AR ... O5V STEEL EDGE
3 x 10	-	-	-	-	-	118139	W 145	131,400	131,400	10	ZY 0310 3 AR ... O5V STEEL EDGE
3 x 13	-	-	-	-	-	118146	W 146	95,400	95,400	10	ZY 0313 3 AR ... O5V STEEL EDGE
4 x 8	-	-	-	094693	-	094686	-	150,000	175,100	10	ZY 0408 3 AR ... O5V STEEL EDGE
5 x 10	-	-	-	094891	-	094884	W 153	130,000	130,700	10	ZY 0510 3 AR ... O5V STEEL EDGE
5 x 13	-	-	-	-	-	118238	W 154	114,800	114,800	10	ZY 0513 3 AR ... O5V STEEL EDGE
5 x 15	-	-	-	534670	-	-	-	98,100	98,100	10	ZY 0515 3 AR ... O5V STEEL EDGE
6 x 10	-	-	-	118320	-	118313	W 162	100,000	110,500	10	ZY 0610 3 AR ... O5V STEEL EDGE
6 x 13	-	-	-	095164	-	095157	W 163	93,600	93,600	10	ZY 0613 3 AR ... O5V STEEL EDGE
6 x 19	-	-	-	118368	-	118351	W 164	64,500	64,500	10	ZY 0619 3 AR ... O5V STEEL EDGE
6 x 25	-	-	-	534656	-	-	-	53,100	53,100	10	ZY 0625 3 AR ... O5V STEEL EDGE
8 x 2	-	-	-	-	-	098578	W 165	85,000	119,300	10	ZY 0802 3 AR ... O5V STEEL EDGE
8 x 10	-	-	095355	-	095362	-	W 169	85,000	87,600	10	ZY 0810 3 AR ... O5V STEEL EDGE
8 x 13	-	-	118399	-	118405	-	W 170	74,400	74,400	10	ZY 0813 3 AR ... O5V STEEL EDGE
8 x 16	-	-	095546	-	095553	-	-	61,000	61,000	10	ZY 0816 3 AR ... O5V STEEL EDGE
10 x 2	-	-	-	-	-	098660	W 172	65,000	95,400	10	ZY 1002 3 AR ... O5V STEEL EDGE
10 x 3	-	-	-	118429	-	-	W 173	65,000	100,500	10	ZY 1003 3 AR ... O5V STEEL EDGE
10 x 10	-	-	-	-	118467	-	W 175	65,000	77,500	10	ZY 1010 3 AR ... O5V STEEL EDGE
10 x 13	-	-	095720	-	095737	-	W 176	58,400	58,400	10	ZY 1013 3 AR ... O5V STEEL EDGE
13 x 3	-	-	-	098806	-	098790	W 182	50,000	73,400	10	ZY 1303 3 AR ... O5V STEEL EDGE
13 x 13	-	-	096154	-	096161	-	W 185	45,300	45,300	10	ZY 1313 3 AR ... O5V STEEL EDGE
16 x 3	-	-	-	118580	-	-	W 191	42,000	60,000	10	ZY 1603 3 AR ... O5V STEEL EDGE
16 x 4	-	-	098974	-	098981	-	-	42,000	59,600	10	ZY 1604 3 AR ... O5V STEEL EDGE
19 x 3	-	-	-	118627	-	-	W 200	35,000	49,900	10	ZY 1903 3 AR ... O5V STEEL EDGE
20 x 6	-	-	-	-	100424	-	W 201	33,000	47,700	10	ZY 2006 3 AR ... O5V STEEL EDGE
25 x 3	-	-	-	-	-	118696	W 215	26,000	37,500	10	ZY 2503 3 AR ... O5V STEEL EDGE
Shank dia. 6 x 40 mm [S_d x L₂]											
3 x 6	-	-	-	-	-	094464	W 144	150,000	206,100	10	ZY 0306 6 AR ... O5V STEEL EDGE
4 x 8	-	-	-	094594	-	094587	-	150,000	177,400	10	ZY 0408 6 AR ... O5V STEEL EDGE
5 x 10	-	-	-	094778	-	094761	W 153	130,000	157,800	10	ZY 0510 6 AR ... O5V STEEL EDGE
6 x 13	-	-	-	095058	-	095041	W 163	100,000	131,500	10	ZY 0613 6 AR ... O5V STEEL EDGE
6 x 25	-	-	-	534663	-	-	-	62,200	62,200	10	ZY 0625 6 AR ... O5V STEEL EDGE
8 x 10	-	-	095270	-	095287	-	W 169	85,000	119,300	10	ZY 0810 6 AR ... O5V STEEL EDGE
8 x 16	-	-	095430	-	095447	-	-	85,000	119,300	10	ZY 0816 6 AR ... O5V STEEL EDGE
10 x 13	-	-	095638	-	095645	-	W 176	65,000	95,400	10	ZY 1013 6 AR ... O5V STEEL EDGE
10 x 20	-	-	095874	-	095881	-	W 177	65,000	95,400	10	ZY 1020 6 AR ... O5V STEEL EDGE
10 x 25	-	-	095966	-	095973	-	W 178	65,000	83,200	10	ZY 1025 6 AR ... O5V STEEL EDGE
10 x 32	-	-	096024	-	096031	-	W 179	62,800	62,800	10	ZY 1032 6 AR ... O5V STEEL EDGE
13 x 3	-	-	-	098745	-	-	W 182	50,000	73,400	10	ZY 1303 6 AR ... O5V STEEL EDGE
13 x 13	-	-	096109	-	096116	-	W 185	50,000	73,400	10	ZY 1313 6 AR ... O5V STEEL EDGE
13 x 20	-	-	096277	-	096284	-	W 186	50,000	73,400	10	ZY 1320 6 AR ... O5V STEEL EDGE
13 x 25	-	-	096369	-	096376	-	W 187	50,000	66,000	10	ZY 1325 6 AR ... O5V STEEL EDGE
13 x 40	-	-	098059	-	-	-	W 188	42,400	42,400	10	ZY 1340 6 AR ... O5V STEEL EDGE
16 x 4	-	-	098929	-	098936	-	-	42,000	59,600	10	ZY ¹ 1604 6 AR ... O5V STEEL EDGE
16 x 10	-	099063	-	-	-	-	W 193	42,000	59,600	10	ZY 1610 6 AR ... O5V STEEL EDGE
16 x 20	-	096475	-	096482	-	-	W 195	42,000	59,600	10	ZY 1620 6 AR ... O5V STEEL EDGE
16 x 32	-	096611	-	096628	-	-	-	42,000	51,200	10	ZY 1632 6 AR ... O5V STEEL EDGE
16 x 40	-	096741	-	096758	-	-	-	40,500	40,500	10	ZY 1640 6 AR ... O5V STEEL EDGE

Continued on next page

D x T [mm]	Grit size						US shape	Opt. RPM	Max. RPM		Description
	24	30	46	60	80	100					
EAN 4007220											
16 x 50	-	096840	-	-	-	-	W 197	31,300	31,300	10	ZY 1650 6 AR ... O5V STEEL EDGE
20 x 6	-	-	099124	-	099131	-	W 201	33,000	47,700	10	ZY 2006 6 AR ... O5V STEEL EDGE
20 x 10	-	099216	-	099223	-	-	W 202	33,000	47,700	10	ZY 2010 6 AR ... O5V STEEL EDGE
20 x 20	-	096901	-	096918	-	-	W 204	33,000	47,700	10	ZY 2020 6 AR ... O5V STEEL EDGE
20 x 25	-	097014	-	097021	-	-	W 205	33,000	47,700	10	ZY 2025 6 AR ... O5V STEEL EDGE
20 x 32	-	097113	-	097120	-	-	W 206	33,000	41,100	10	ZY 2032 6 AR ... O5V STEEL EDGE
20 x 40	-	097236	-	097243	-	-	W 207	32,400	32,400	10	ZY 2040 6 AR ... O5V STEEL EDGE
20 x 50	-	098080	-	-	-	-	W 208	25,100	25,100	10	ZY 2050 6 AR ... O5V STEEL EDGE
25 x 6	-	-	099339	-	099346	-	W 214	26,000	38,100	10	ZY 2506 6 AR ... O5V STEEL EDGE
25 x 10	-	099377	-	-	-	-	W 217	26,000	38,100	10	ZY 2510 6 AR ... O5V STEEL EDGE
25 x 13	-	099438	-	-	-	-	W 218	26,000	38,100	10	ZY 2513 6 AR ... O5V STEEL EDGE
25 x 16	-	-	-	099513	-	-	-	26,000	38,100	10	ZY 2516 6 AR ... O5V STEEL EDGE
25 x 25	-	097342	-	097359	-	-	W 220	26,000	38,100	10	ZY 2525 6 AR ... O5V STEEL EDGE
25 x 32	-	097458	-	097465	-	-	-	26,000	32,900	10	ZY 2532 6 AR ... O5V STEEL EDGE
25 x 40	-	098127	-	-	-	-	W 221	26,000	26,000	10	ZY 2540 6 AR ... O5V STEEL EDGE
32 x 6	-	-	119112	-	-	-	W 225	21,000	30,000	5	ZY 3206 6 AR ... O5V STEEL EDGE
32 x 8	-	099582	-	099599	-	-	-	21,000	29,800	5	ZY 3208 6 AR ... O5V STEEL EDGE
32 x 20	099780	-	099797	-	-	-	W 228	21,000	29,800	5	ZY 3220 6 AR ... O5V STEEL EDGE
32 x 32	097618	-	097625	-	-	-	W 230	21,000	25,700	5	ZY 3232 6 AR ... O5V STEEL EDGE
32 x 40	097731	-	097748	-	-	-	W 231	20,300	20,300	5	ZY 3240 6 AR ... O5V STEEL EDGE
40 x 6	-	-	100462	-	-	-	W 235	16,000	23,800	5	ZY 4006 6 AR ... O5V STEEL EDGE
40 x 10	-	099896	-	099902	-	-	W 236	16,000	23,800	5	ZY 4010 6 AR ... O5V STEEL EDGE
40 x 15	-	099957	-	099964	-	-	-	16,000	23,800	5	ZY 4015 6 AR ... O5V STEEL EDGE
40 x 20	100042	-	100059	-	-	-	-	16,000	23,800	5	ZY 4020 6 AR ... O5V STEEL EDGE
40 x 40	097816	-	097823	-	-	-	W 238	16,000	16,200	5	ZY 4040 6 AR ... O5V STEEL EDGE
50 x 8	-	100516	-	-	-	-	-	13,000	19,000	5	ZY 5008 6 AR ... O5V STEEL EDGE
50 x 13	-	100202	-	-	-	-	-	13,000	19,000	5	ZY 5013 6 AR ... O5V STEEL EDGE
50 x 25	100332	-	100349	-	-	-	W 242	13,000	19,000	5	ZY 5025 6 AR ... O5V STEEL EDGE
Shank dia. 8 x 40 mm [S_a x L₂]											
32 x 40	098196	-	-	-	-	-	W 231	21,000	29,800	5	ZY 3240 8 AR ... O5V STEEL EDGE
40 x 40	098271	-	-	-	-	-	W 238	16,000	23,800	5	ZY 4040 8 AR ... O5V STEEL EDGE

