



# Mounted points

For edge grinding on steel and cast steel

## Series A STEEL EDGE

Series A mounted points are generally used on larger components. Due to the special shapes of series A mounted points, it is possible to grind in a variety of contours.

The applications range from grinding out slits and grooves in hard-to-reach areas to machining bores and small holes as well as smoothing.

### Explanation of the code system:

- D = Mounted point outer dia.
- T = Mounted point width
- S<sub>a</sub> = Shank dia.
- L<sub>2</sub> = Shank length



US shape	D x T [mm]	Grit size			Opt. RPM	Max. RPM	Description
		30	60	100			
EAN 4007220							

### Shank dia. 6 x 40 mm [S<sub>a</sub> x L<sub>2</sub>]

A 1	19 x 64	117101	-	-	30,400	30,400	10	A 6 AR 30 O5V STEEL EDGE
A 2	25 x 32	117125	-	-	26,000	37,500	10	A 2 6 AR 30 O5V STEEL EDGE
A 3	25 x 70	117149	-	-	18,600	18,600	10	A 3 6 AR 30 O5V STEEL EDGE
A 4	32 x 32	117163	-	-	21,000	30,000	5	A 4 6 AR 30 O5V STEEL EDGE
A 5	19 x 29	117170	-	-	35,000	49,900	10	A 5 6 AR 30 O5V STEEL EDGE
A 6	19 x 29	117187	-	-	35,000	49,900	10	A 6 6 AR 30 O5V STEEL EDGE
A 11	22 x 50	117200	-	-	27,600	27,600	10	A 11 6 AR 30 O5V STEEL EDGE
A 12	17 x 32	117224	-	-	40,000	54,500	10	A 12 6 AR 30 O5V STEEL EDGE
A 14	17 x 22	117248	-	-	40,000	54,500	10	A 14 6 AR 30 O5V STEEL EDGE
A 15	6 x 27	-	117262	117255	100,000	112,900	10	A 15 6 AR ... O5V STEEL EDGE
A 21	25 x 25	117279	-	-	26,000	37,500	10	A 21 6 AR 30 O5V STEEL EDGE
A 24	6 x 19	-	117316	117309	100,000	117,400	10	A 24 6 AR ... O5V STEEL EDGE
A 25	25	117323	-	-	26,000	37,500	10	A 25 6 AR 30 O5V STEEL EDGE
A 26	16	117330	-	-	42,000	60,000	10	A 26 6 AR 30 O5V STEEL EDGE
A 34	38 x 10	117385	-	-	18,000	25,000	5	A 34 6 AR 30 O5V STEEL EDGE
A 36	41 x 10	-	117415	-	16,000	23,100	5	A 36 6 AR 60 O5V STEEL EDGE
A 37	32 x 6	-	117422	-	21,000	30,000	5	A 37 6 AR 60 O5V STEEL EDGE

### Shank dia. 6.35 x 40 mm [S<sub>a</sub> x L<sub>2</sub>]

A 1	19 x 64	114599	-	-	33,500	33,500	10	A 1 6,3 AR 30 O5V STEEL EDGE
A 2	25 x 32	114612	-	-	26,000	37,500	10	A 2 6,3 AR 30 O5V STEEL EDGE
A 3	25 x 70	114636	-	-	18,600	18,600	10	A 3 6,3 AR 30 O5V STEEL EDGE
A 4	32 x 32	114650	-	-	21,000	30,000	5	A 4 6,3 AR 30 O5V STEEL EDGE
A 5	19 x 29	114667	-	-	35,000	49,900	10	A 5 6,3 AR 30 O5V STEEL EDGE
A 11	22 x 50	114698	-	-	30,400	30,400	10	A 11 6,3 AR 30 O5V STEEL EDGE
A 12	17 x 32	114711	-	-	40,000	54,500	10	A 12 6,3 AR 30 O5V STEEL EDGE
A 15	6 x 27	-	114759	-	100,000	112,900	10	A 15 6,3 AR 60 O5V STEEL EDGE
A 24	6 x 19	-	114803	-	100,000	117,400	10	A 24 6,3 AR 60 O5V STEEL EDGE
A 25	25	114810	-	-	26,000	37,500	10	A 25 6,3 AR 30 O5V STEEL EDGE
A 36	41 x 10	-	114902	-	16,000	23,100	5	A 36 6,3 AR 60 O5V STEEL EDGE
A 37	32 x 6	-	114919	-	21,000	30,000	5	A 37 6,3 AR 60 O5V STEEL EDGE

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