


Mounted points

For edge grinding on steel and cast steel



STEEL EDGE, ball type

The ball shape KU is often used for contour grinding and backside deburring.

D [mm]	Grit size					Opt. RPM	Max. RPM		Description
	24	30	46	60	80				
EAN 4007220									

Shank dia. 3 x 30 mm [$S_d \times L_2$]

3	-	-	-	-	-	101018	150,000	300,200	10	KU 03 3 AR ... O5V STEEL EDGE
5	-	-	-	101100	-	101094	130,000	190,900	10	KU 05 3 AR ... O5V STEEL EDGE
8	-	-	101551	-	101568	-	85,000	116,200	10	KU 08 3 AR ... O5V STEEL EDGE
10	-	-	101520	-	101537	-	65,000	83,300	10	KU 10 3 AR ... O5V STEEL EDGE
13	-	-	101605	-	101612	-	50,000	54,000	10	KU 13 3 AR ... O5V STEEL EDGE


Shank dia. 6 x 40 mm [$S_d \times L_2$]

3	-	-	-	-	-	100981	150,000	317,300	10	KU 03 6 AR ... O5V STEEL EDGE
5	-	-	-	101056	-	101049	130,000	190,900	10	KU 05 6 AR ... O5V STEEL EDGE
8	-	-	101148	-	101155	-	85,000	119,300	10	KU 08 6 AR ... O5V STEEL EDGE
10	-	-	101490	-	101506	-	65,000	95,400	10	KU 10 6 AR ... O5V STEEL EDGE
13	-	-	101216	-	101223	-	50,000	73,400	10	KU 13 6 AR ... O5V STEEL EDGE
16	-	101278	-	101285	-	-	42,000	59,600	10	KU 16 6 AR ... O5V STEEL EDGE
20	-	101353	-	101360	-	-	33,000	47,700	10	KU 20 6 AR ... O5V STEEL EDGE
25	-	101391	-	101407	-	-	26,000	38,100	10	KU 25 6 AR ... O5V STEEL EDGE
32	101445	-	101452	-	-	-	21,000	29,800	5	KU 32 6 AR ... O5V STEEL EDGE



STEEL EDGE, cylindrical with radius end type

The cylindrical shape with radius end WR is suitable for a variety of deburring and grinding jobs.

D x T [mm]	Grit size					Opt. RPM	Max. RPM		Description
	30	46	60	80	100				
EAN 4007220									

Shank dia. 3 x 30 mm [$S_d \times L_2$]

3 x 6	-	-	-	-	-	100745	150,000	219,800	10	WR 0306 3 AR ... O5V STEEL EDGE
5 x 10	-	-	100837	-	-	100820	130,000	136,500	10	WR 0510 3 AR ... O5V STEEL EDGE

Shank dia. 6 x 40 mm [$S_d \times L_2$]

5 x 10	-	-	100783	-	-	-	130,000	168,400	10	WR 0510 6 AR ... O5V STEEL EDGE
8 x 16	-	100851	-	100868	-	-	85,000	119,300	10	WR 0816 6 AR ... O5V STEEL EDGE
13 x 20	-	100905	-	100912	-	-	50,000	73,400	10	WR 1320 6 AR ... O5V STEEL EDGE
20 x 25	100943	-	100950	-	-	-	33,000	47,700	10	WR 2025 6 AR ... O5V STEEL EDGE