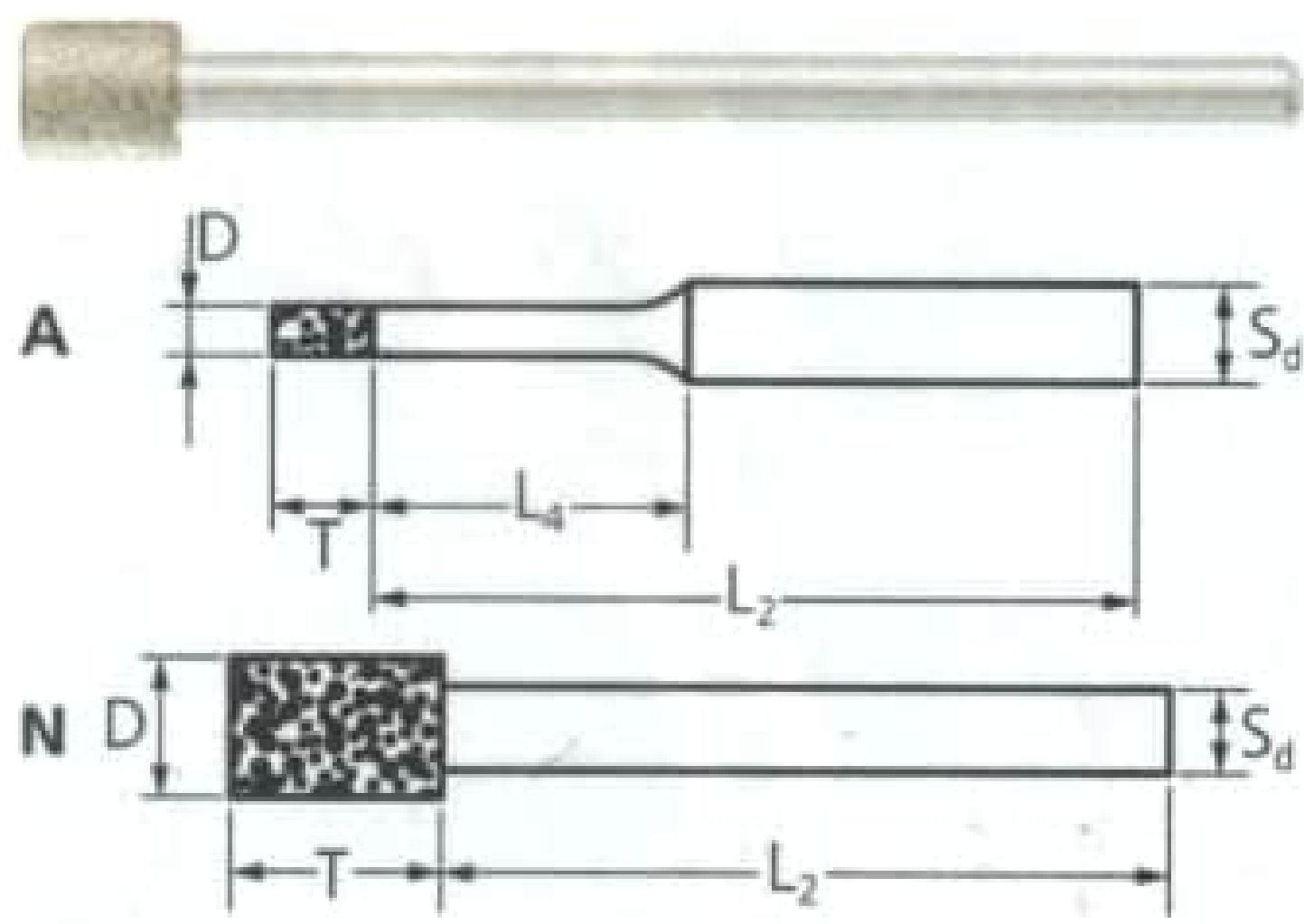


# Diamond and CBN tools electroplated bond

## Diamond grinding points



### Cylindrical shape ZY

The cylindrical shape ZY is suitable for grinding bores, radii and contours using stationary or handheld equipment. Grinding points with a diameter of 8 mm or more have a recess on the front surface.

A = stepped shank  
N = non-stepped shank



#### Recommendations for use:

- Dry grinding: 8–18 m/s
- Wet grinding: 15–25 m/s

#### Ordering notes:

- Please complete the description with the desired grit size.

#### PFERDVALUE:



D x T [mm]	S <sub>d</sub> [mm]	L <sub>2</sub> [mm]	L <sub>4</sub> [mm]	Grit size				Description
				D 64	D 91	D 126	D 181	
				EAN 4007220				
<b>Shank dia. 3 mm</b>								
0.5 x 2	3	38	5	354322	-	-	-	5 DZY-A 0,5-2/3 ...
0.8 x 2	3	38	5	354339	-	-	-	5 DZY-A 0,8-2/3 ...
1.0 x 4	3	36	9	354346	257883	257890	-	5 DZY-A 1,0-4/3 ...
1.2 x 4	3	36	9	354353	354360	354377	-	5 DZY-A 1,2-4/3 ...
1.4 x 4	3	36	9	354384	354391	354407	-	5 DZY-A 1,4-4/3 ...
1.6 x 4	3	36	10	-	354421	354438	-	5 DZY-A 1,6-4/3 ...
1.8 x 4	3	36	10	-	354452	354469	-	5 DZY-A 1,8-4/3 ...
2.0 x 4	3	36	10	354476	260784	119181	-	5 DZY-A 2,0-4/3 ...
2.2 x 4	3	36	14	-	354490	354506	-	5 DZY-A 2,2-4/3 ...
2.4 x 4	3	36	14	-	354520	354537	-	5 DZY-A 2,4-4/3 ...
2.6 x 4	3	36	14	-	354551	354568	-	5 DZY-A 2,6-4/3 ...
2.8 x 4	3	36	14	-	354582	354599	-	5 DZY-A 2,8-4/3 ...
3.0 x 4	3	36	19	354605	260821	119204	-	5 DZY-A 3,0-4/3 ...
3.5 x 5	3	45	-	-	260845	119211	-	5 DZY-N 3,5-5/3 ...
4.0 x 5	3	45	-	-	260869	119228	260876	5 DZY-N 4,0-5/3 ...
4.5 x 5	3	45	-	-	260883	119235	-	5 DZY-N 4,5-5/3 ...
5.0 x 5	3	45	-	-	260906	119242	260913	5 DZY-N 5,0-5/3 ...
5.5 x 6	3	44	-	-	257944	257951	257968	5 DZY-N 5,5-6/3 ...
<b>Shank dia. 6 mm</b>								
6.0 x 6	6	54	19	-	260920	119259	260937	1 DZY-A 6,0-6/6 ...
7.0 x 8	6	52	-	-	-	119266	-	1 DZY-N 7,0-8/6 ...
8.0 x 8	6	52	-	-	260968	119273	260975	1 DZY-N 8,0-8/6 ...
9.0 x 8	6	52	-	-	-	258040	-	1 DZY-N 9,0-8/6 ...
10.0 x 8	6	52	-	-	260982	119280	260999	1 DZY-N 10,0-8/6 ...
12.0 x 8	6	52	-	-	261002	119297	261019	1 DZY-N 12,0-8/6 ...
15.0 x 10	6	50	-	-	-	119303	-	1 DZY-N 15,0-10/6 ...
18.0 x 10	6	50	-	-	-	258163	-	1 DZY-N 18,0-10/6 ...
20.0 x 10	6	50	-	-	-	258194	-	1 DZY-N 20,0-10/6 ...
<b>Shank dia. 10 mm</b>								
15.0 x 10	10	110	-	-	-	355091	-	1 DZY-N 15,0-10/10 ...
<b>Shank dia. 12 mm</b>								
25.0 x 10	12	110	-	-	-	355138	-	1 DZY-N 25,0-10/12 ...