

# Files for the workshop

## Key files



These small files are perfectly suited to light and delicate filing tasks, especially in tool and mould-making. PFERD produces the different file shapes according to DIN 7283 specifications.

### Advantages:

- Versatile application.
- Very handy design for the processing of delicate components.

### Materials that can be worked:

- Aluminium
- Copper
- Brass
- Zinc
- Grey cast iron
- Steels up to 1,200 N/mm<sup>2</sup>
- Cast steel

### Applications:

- Deburring
- Surface work
- Work on edges (chamfering, rounding)
- Sharpening
- Finishing

### Ordering note:

- PFERD key files are available in industrial packaging without handle or in POS packaging with wooden handle.



### Accessories:

PFERD offers a practical quick-mounting handle for key files. File tangs are reliably clamped by simply twisting the two halves of the handle. For ordering data and more information about PFERD file handles, see page 57.



### Hand (1117)

Rectangular files that are cut on three sides and uncut on one side. Version with tang.

Profile	Length [mm]	Length [inch]	Cut 2	Cross section [mm]	Matching handle	Incl. handle		Description
EAN 4007220								

#### Industrial packaging (without handle)

1117	100	4	010624	10.0 x 1.4	FH 2	-	10	1117 100 H2
	150	6	010648	16.0 x 1.8	FH 2	-	10	1117 150 H2

#### POS packaging (with handle)

1117	100	4	009154	10.0 x 1.4	-	wooden	10	PF 1117 100 H2
------	-----	---	--------	------------	---	--------	----	----------------



### Flat (1127)

Rectangular file, tapered and cut on four sides. Version with tang.

Profile	Length [mm]	Length [inch]	Cut 2	Cross section [mm]	Matching handle		Description
EAN 4007220							

1127	100	4	010532	10.0 x 1.4	FH 2	10	1127 100 H2
	150	6	010563	16.0 x 1.8	FH 2	10	1127 150 H2

