

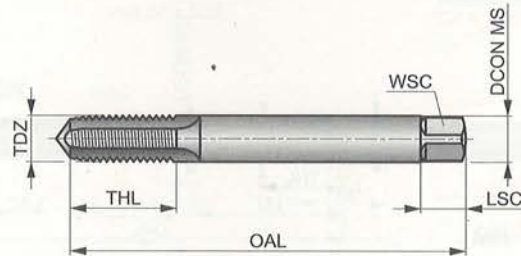
T210



Carbide Straight Flute Machine Tap, Metric, DIN Standard

Superior performance and great tool life at high speeds. Suitable for machine tapping of hardened steel. The straight flute design makes the taps ideal for threading both through and blind holes. TiCN coated to improve performance and extend the tool life.

	DIN 371	6HX
	2xD	HM
C 2-3		



Workpiece material group suitability and starting values for cutting speed (m/min).

H1.1	H2.1	H2.2	H3.1	H3.2	H4.1	H4.2
■11	■7	■5	■7	■6	■4	■3

Product	TDZ	TP	OAL	THL	DCON MS	WSC	LSC	NOF	PHD
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)		(mm)
T210M3 ¹⁾	3	0.50	56.0	8	3.50	2.70	6	4	2.60
T210M4 ¹⁾	4	0.70	63.0	11	4.50	3.40	6	5	3.40
T210M5 ¹⁾	5	0.80	70.0	13.5	6.00	4.90	8	5	4.30
T210M6 ¹⁾	6	1.00	80.0	16.5	6.00	4.90	8	5	5.10
T210M8 ¹⁾	8	1.25	90.0	21.5	8.00	6.20	9	5	6.90
T210M10 ¹⁾	10	1.50	100.0	27	10.00	8.00	11	5	8.70
T210M12 ¹⁾	12	1.75	110.0	32	12.00	9.00	12	6	10.40

¹⁾ Without neck.