

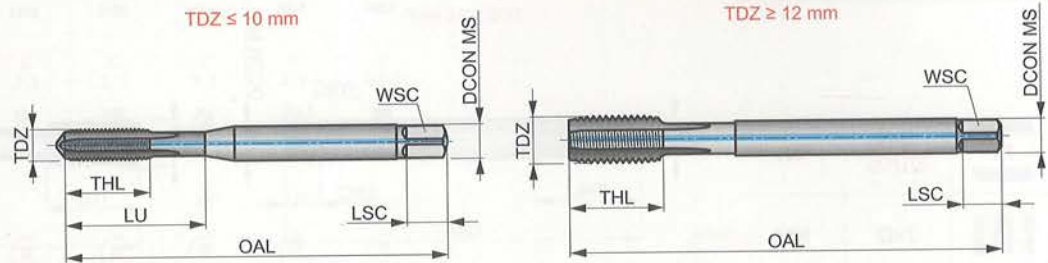
T201



Carbide Straight Flute Machine Tap with Coolant Feed, Metric, DIN Standard

Suitable for machine tapping in abrasive materials, such as cast iron and high silicon aluminium. It has a straight flute design with coolant feed, for efficient threading of blind holes. Super-B coated to improve performance and extend the tool life.

M	DIN 371/376	6HX
	2.5xD	HM
C 2-3		R



Workpiece material group suitability and starting values for cutting speed (m/min).

K1.1 ■ 60	K1.2 ■ 44	K1.3 ■ 33	K2.1 ■ 47	K2.2 ■ 38	K2.3 ■ 30	K3.1 ■ 41	K3.2 ■ 32	K3.3 ■ 26	K4.1 ■ 38	K4.2 ■ 29	K4.3 ■ 21	K4.4 ■ 18	K4.5 ■ 15
K5.1 ■ 43	K5.2 ■ 33	K5.3 ■ 25	N2.2 ■ 50	N2.3 ■ 40	N3.2 ■ 10	N4.2 ■ 25	N4.3 ■ 15						

Product	TDZ	TP	OAL	THL	DCON MS	WSC	LSC	NOF	PHD	LU
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)		(mm)	(mm)
T201M5 ¹⁾	5	0.80	70.0	16	6.00	4.90	8	4	4.30	—
T201M6	6	1.00	80.0	19	6.00	4.90	8	4	5.10	30.00
T201M8	8	1.25	90.0	22	8.00	6.20	9	4	6.90	35.00
T201M10	10	1.50	100.0	24	10.00	8.00	11	4	8.70	39.00
T201M12	12	1.75	110.0	23	9.00	7.00	10	4	10.40	—
T201M16	16	2.00	110.0	25	12.00	9.00	12	4	14.25	—

¹⁾ Without neck.