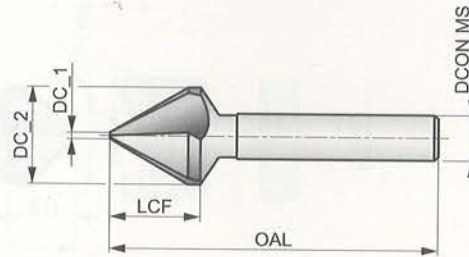


# G135



## HSS Straight Shank 60° Countersink, Bright Finish

With a 60° angle to chamfer holes for special fasteners and removing burrs from drilled holes in diameters up to 25.0 mm. For use in both machine and hand-held operations. Suitable to chamfer holes in many materials.



HSS	Bright	DIN 334C
R	60°	

Workpiece material group suitability, starting values for cutting speed (m/min) and feed Alpha Code. Tables with feed per revolution can be found starting from page 251

<b>P1.1</b> ■ 23 E	<b>P1.2</b> ■ 26 E	<b>P1.3</b> ■ 27 E	<b>P2.1</b> ■ 20 E	<b>P2.2</b> ■ 18 D	<b>P2.3</b> ■ 16 B	<b>P3.1</b> ■ 16 D	<b>P3.2</b> ■ 13 D	<b>P3.3</b> ■ 11 B	<b>P4.1</b> ■ 10 D	<b>P4.2</b> ■ 8 B	<b>M1.1</b> ■ 8 C	<b>M1.2</b> ■ 6 C	<b>M2.1</b> ■ 7 C
<b>M2.2</b> ■ 16 C	<b>K1.1</b> ■ 20 F	<b>K1.2</b> ■ 15 D	<b>K2.1</b> ■ 21 C	<b>K2.2</b> ■ 17 C	<b>K3.1</b> ■ 18 C	<b>K3.2</b> ■ 14 C	<b>K5.1</b> ■ 19 C	<b>K5.2</b> ■ 15 C	<b>N1.1</b> ■ 40 G	<b>N1.2</b> ■ 30 G	<b>N1.3</b> ■ 20 F	<b>N2.1</b> ■ 20 F	<b>N2.2</b> ■ 18 F
<b>N3.1</b> ■ 21 F	<b>N3.2</b> ■ 12 F	<b>N3.3</b> ■ 6 D	<b>N4.1</b> ■ 40 G	<b>N4.2</b> ■ 35 G									

DCON MS tolerance h9.

Product	DC_2 (mm)	DC_1 (mm)	LCF (mm)	OAL (mm)	DCON MS (mm)	NOF
G1356.3	6.30	1.60	6.8	45.0	5.00	3
G1358.0	8.00	2.00	8.5	50.0	6.00	3
G13510.0	10.00	2.50	7.6	50.0	6.00	3
G13512.5	12.50	3.20	11.7	56.0	8.00	3
G13516.0	16.00	4.00	14.5	63.0	10.00	3
G13520.0	20.00	5.00	17.5	67.0	10.00	3
G13525.0	25.00	6.30	20.5	71.0	10.00	3