



M.T.S. Taper Pin Reamers 1:50, Quick Spiral

Flute Geometry
Included Taper
Application

45° Helix, Left hand spiral.
1 in 50
For high production reaming of taper holes for Taper Pins acc. to DIN 258, DIN 7977 and DIN 7978 in most ferrous and non-ferrous materials.

Entry Code	d ₁ Nominal Ø m	d ₁ Ø mm	d ₂ Ø mm	l ₁ mm	l ₂ mm	Z	MK
B9545.0	5,00	4,90	6,36	155	73	3	1
B9546.0	6,00	5,90	8,00	187	105	3	1
B9548.0	8,00	7,90	10,80	227	145	3	1
B95410.0	10,00	9,90	13,40	257	175	3	1
B95412.0	12,00	11,80	16,00	315	210	3	2
B95413.0	13,00	12,86	16,74	295	194	3	2

Entry Code	d ₁ Nominal Ø m	d ₁ Ø mm	d ₂ Ø mm	l ₁ mm	l ₂ mm	Z	MK
B95414.0	14,00	13,86	17,74	295	194	3	2
B95416.0	16,00	15,80	20,40	335	230	3	2
B95420.0	20,00	19,80	24,80	377	250	3	3
B95425.0	25,00	24,70	30,70	427	300	3	3
B95430.0	30,00	29,70	36,10	475	320	4	4