# INNOVATIONS INSIDE. WHAT'S NEW 2020



# RHODIUS



+30 %



# **ALU RANGE**

Our specialist products for processing non-ferrous metals – with high stock removal performance without clogging.

> see page 08 for more



# X-LOCK RANGE

The innovative products from RHODIUS are now also available for all BOSCH Professional angle grinders with the X-LOCK system.

> see page 10 for more

EN2020

# CONTENTS



Thanks to innovative manufacturing methods, these discs start with at least 30% more performance.

> see page 06 for more







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# Our discs with extra bite:

0	XT100 EXTENDED	p.12
0	XT100 EXTENDED X-LOCK	p.12
0	XT200 EXTENDED	p.14
0	RS580 EXTENDED	p.16

• JUMBO SPEED EXTENDED p.19

<b>v</b>	JOIMPO	SPEED X-LOCK
•		

р.19 р.20

p.23

p.18

- JUMBO LONGLIFE
- FSK
- VISION SPEED
- KFK





# MAXIMUM STOCK REMOVAL

# Thanks to ceramic abrasive grain.

Our cutting discs, grinding discs and flap discs with ceramic abrasive grain and optimally matched bond and coating come with real bite and deliver greater productivity. When you need perfect work results as quickly as possible, RHODIUS CERAMICON is the only answer. The ceramic grain is self-sharpening and does not prematurely break off and cease to be effective, which significantly increases the service life.

# HIGHLIGHTS



# XT100 EXTENDED

The ideal problem solver for extremely difficult materials. Even in very hard materials such as spring and armour steels, the XT100 simply cuts more easily and noticeably more aggressively.

Page 12



# RS580 EXTENDED

Thanks to a newly developed bond, it is much more cost-effective and convenient for metalworking. The RS580 can be used efficiently with little effort.

Page 16

# **Benefits**

- Higher performance thanks to maximum stock removal performance and speed
- Virtually clog-free
- Saves time spend more time on the workpiece- and less time changing discs
- Cost savings improved efficiency and reduced abrasive consumption
- Up to triple the lifetime with ceramic grain



# JUMBO SPEED EXTENDED

The ceramic grain means that you get the desired working results exceptionally quickly. The JUMBO SPEED, comes out on top for its exceptionally high edge stability.

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CONTENTS





# Our power products:

- XT100 EXTENDED • XT200 EXTENDED RS580 EXTENDED
- JUMBO LONGLIFE
- p.12 p.14 • LD404 p.16 p.20
- JUMBO SPEED EXTENDED p.19 p.20 p.24 • LSZ F EXTENDED





# AT LEAST 30% MORE PERFORMANCE

# Our innovative manufacturing methods make it possible.

The ideas behind the RHODIUS innovations for more performance are both simple and challenging. It is important to get as much active abrasive grain as possible into the disc and into the smallest possible space. Special, newly developed and complex RHODIUS manufacturing methods are the key to success. The abrasive grains support each other, increasing the lifetime of the discs as a result.

# **Benefits**

- Especially quiet, smooth-running and low-vibration work
- Sharp from the start
- Measurably more cost-effective
- Easy to work

# HIGHLIGHTS



# **XT200 EXTENDED**

Pre-sharpened and also perfectly adapted for use on regular steel. The newly developed XT200 delivers significantly more cuts, as the best in its class.

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# JUMBO LONGLIFE

The higher flap density gives you a very long service life. The longer flaps, made of zirconium-ceramic mixed fabric, deliver better stock removal performance. The backing is trimmable.

Page 20



LD404

Thanks to the optimum combination and the clever wave structure of the diamond segments, the RHODIUS LD404 easily delivers extremely clean and straight cuts on wall chasers.

Page 19





# Our ALU range:

• XT24	LGA ALU	KFK
• FT24	• VLS	• HF F
• RS24	KFS	

Find out about these products in our main catalogue.





# SUITABLE FOR CONTINUOUS USE

# Special fillers prevent the discs from clogging.

ALU discs from RHODIUS have been specially developed for machining aluminium/magnesium alloys as well as copper, bronze, brass and bearing metal. In soft metals, they achieve the required, high stock removal performance at high cutting speed on low-power machines running on battery at reduced revolutions.

# **Benefits**

- No disc clogging
- High stock removal, high cutting speed
- Also suitable for low-power & batterypowered machines and machines with low revolutions

# HIGHLIGHTS



# **XT24**

The extra-thin cutting disc is particularly suitable for machining aluminium and copper sheets. With the XT24, the risk of explosion from dust generation can also be cut in half, depending on the application.



**RS24** 

The special filling materials in the bond prevent the grinding disc from clogging. Outstanding stock removal performance and efficient and continuous grinding are therefore possible.



# LGA ALU

As all RHODIUS ALU discs, the LGA ALU also delivers maximum performance in clog-prone materials. The special coating prevents the disc from clogging. Another special feature of the disc is the trimmable plastic backing.





# **Our X-LOCK range:**

• XTK8	p.13	JUMBO SPEED P
• XT100 EXTENDED	p.12	VISION SPEED
• XT38	p.13	LGZ PB
• XT70	p.13	LSZ F1
• FT33	p.14	<ul> <li>LD300</li> </ul>

p.26 p.27 p.26 p.19 • LD40 DG15
DG35
DG50 p.18 p.22 . p.21 p.25 p.27





# ONE ADVANCED TECHNOLOGY MEETS ANOTHER

## And users benefit twice over.

The innovative technologies from RHODIUS for even more performance when it comes to metalworking can now also be used on BOSCH Professional angle grinders with the XLOCK system.

Thanks to simple and convenient tool changing, you can now work even faster. Of course, RHODIUS discs with X-LOCK are also backwards compatible.

## **Benefits**

- Fast, convenient tool change
- Faster work
- Backwards compatible

# HIGHLIGHTS



# **XTK8 X-LOCK**

With a disc thickness of just 0.8mm, this is currently the thinnest cutting disc in the world with X-LOCK technology. This combination posed a special challenge to tool developers, which RHODIUS has now solved for the first time.

Page 13



VISION SPEED X-LOCK

The flap discs of the RHODIUS VISION series for the X-LOCK system deliver a decisive advantage with their transparent design. Users can see where they are working and how cleanly and accurately they are working in a controlled manner.

Page 18



# LD300 X-LOCK

This disc was specially developed for the angle grinder. The 12mm-high turbo segments allow for an extremely wide range of applications and ensure a very long service life. Equipped with the X-LOCK mount, the high-performance diamond cutting disc can now be changed even faster.

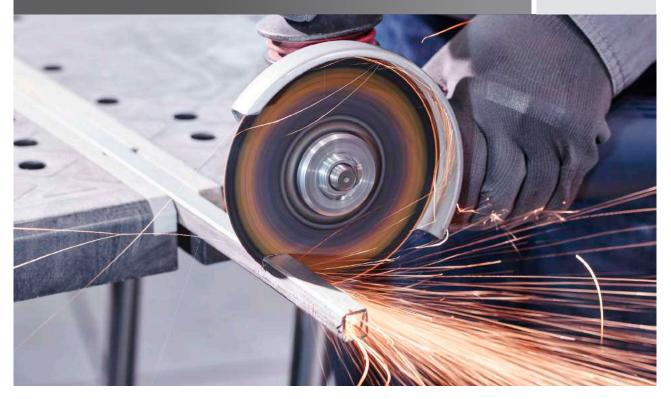
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Diamond tools

# CUTTING/ STAINLESS STEEL & STEEL







••••• Lifetime

••••• Cutting ability for solid material ••••• Cutting ability for thin-walled material

XT100 EXTENDED



Cutting disc with ceramic abrasive grain. For aggressive cutting performance and a long lifetime with high-volume grinding.

- Cutting disc with ceramic abrasive grain
- High cutting speed
- Reduced burr formation







## XT100 EXTENDED

	$\bigoplus$	Emin	Ð		Product category	GTIN/pc. EAN/pc.
4	115 x 1.0 x 22.23	13.300	25	210220	PKO 1	4011890096291
Shape .	115 x 1.5 x 22.23	13.300	25	210221	PKO 1	4011890096307
Sho	125 x 1.0 x 22.23	12.250	25	210222	PKO1	4011890096314
	125 x 1.5 x 22.23	12.250	25	210223	PKO1	4011890096321
	150 x 1.5 x 22.23	10.200	25	210224	PKO1	4011890096338
	180 x 1.5 x 22.23	8.500	25	210225	PKO1	4011890096345
	230 x 1.9 x 22.23	6.650	25	210226	PKO 1	4011890096352

Abrasive marking according to EN 12413: A36U0BF13679

# XT100 EXTENDED X-LOCK

Shape 41

$\bigoplus$	(Vmin)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 1.0 x 22.23	13.300	25	211321	PKO 1	4011890124574
125 x 1.0 x 22.23	12.250	25	211322	PKO 1	4011890124581

Abrasive marking according to EN 12413: A36UOBF13679



# **XTK8 X-LOCK**

Cutting ability for thin-walled material

Cutting ability for solid material •••••

CONTENTS

Technologies

ROTEC

- The 0.8 mm cutting disc with ultra low-noise operation gives you a precise and virtually burr-free cut.
- Precise cut without requiring excessive force
- Minimal burr formation means less rework
- Cool cut minimises tarnish colours and material distortion

Specially designed for low-power machines and battery-powered angle grinders

					XTK8 X-LOCK
$\bigoplus$	Vmin	Ð		Product category	GTIN/pc. EAN/pc.
115 x 0.8 x 22.23	13.300	25	211319	PKO 1	4011890124550
125 x 0.8 x 22.23	12.250	25	211320	PKO 1	4011890124567
brasive marking according	to EN 12413:	A60U9B	F1433		



Lifetime ••••00

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RNTFC.

Extra-thin cutting disc offering a long lifetime and excellent price-performance ratio.

A reliable cutting disc for the cost-conscious professional.

- Reduced burr formation
- High cutting speed
- Fewer sparks

ldeal for low-power machines





XT38 X-LOCK

Image: Product category         CIIN/pc. EAN/pc.           115 x 1.0 x 22.23         13.300         25         211284         PK01         4011890124192           115 x 1.5 x 22.23         13.300         25         211285         PK01         4011890124192           115 x 1.5 x 22.23         12.250         25         211207         PK01         4011890124123           125 x 1.0 x 22.23         12.250         25         211207         PK01         4011890124123           125 x 1.5 x 22.23         12.250         25         211208         PK01         4011890124109						AIGO A-LOCK
115 x 1.5 x 22.23         13.300         25         211285         PK01         4011890124215           125 x 1.0 x 22.23         12.250         25         211207         PK01         4011890124123	(	(Vmin)	Ð			
125 x 1.0 x 22.23 12.250 25 211207 PK01 4011890124123	115 x 1.0 x 22.23	13.300	25	211284	PKO 1	4011890124192
	115 x 1.5 x 22.23	13.300	25	211285	PKO 1	4011890124215
125 x 1.5 x 22.23 12.250 25 211208 PK01 4011890124109	125 x 1.0 x 22.23	12.250	25	211207	PKO 1	4011890124123
	125 x 1.5 x 22.23	12.250	25	211208	PKO1	4011890124109

Abrasive marking according to EN 12413: A46U9BF1415

XLOCK



**XLOCK** 



Shape 41

XT70 X-LOCK

Lifetime ...  $\cap \cap$ 

Cutting ability for thin-walled material

Cutting ability for solid material

**●●●**0000 



Product GTIN/pc.  $\bigoplus$ 周 (min) category EAN/pc. 115 x 1.0 x 22.23 13.300 25 211345 PKO 1 4011890124857 115 x 1.5 x 22.23 13.300 2.5 4011890124864 211346 PKO1 125 x 1.0 x 22.23 12.250 25 211347 PKO1 4011890124871 125 x 1.5 x 22.23 12.250 PKO1 4011890124888 25 211348

• Reduced burr formation • High cutting speed • Fewer sparks

Ideal for low-power machines

Abrasive marking according to EN 12413: A46T11BF10097





## EXTENDED $\mathbf{O}\mathbf{O}$



# 

Shape 41

••••• Lifetime

••••• Cutting ability for solid material ••••• Cutting ability for thin-walled material

Extra-thin cutting disc with ceramic abrasive grain. For aggressive and long lasting cutting performance.

- Reduced burr formation and fewer sparks
- High cutting speed

**XT200 EXTENDED** 

- For particularly hard and tough steels
- The mixture of RHODIUS cutting discs is tuned to processing carbon steel and delivers cost-effective cutting results.





	$\bigoplus$	(/min	Ð		Product category	GTIN/pc. EAN/pc.
	115 x 1.0 x 22.23	13.300	25	210227	PKO 1	4011890096369
	115 x 1.5 x 22.23	13.300	25	210228	PKO 1	4011890096376
_	125 x 1.0 x 22.23	12.250	25	210229	PKO1	4011890096383
_	125 x 1.5 x 22.23	12.250	25	210230	PKO1	4011890096390
	150 x 1.5 x 22.23	10.200	25	210231	PKO1	4011890096406
	180 x 1.5 x 22.23	8.500	25	210232	PKO1	4011890096413
	230 x 1.9 x 22.23	6.670	25	210233	PKO 1	4011890096420

Abrasive marking according to EN 12413: 78A36UOBF13682



By far the best RHODIUS cutting disc on steel.

mm:

# **33 X-LOCK**



Shape 41



••••OO Lifetime

Cutting ability for solid material
 Cutting ability for thin-walled material

Versatile cutting disc that offers a good price-performance ratio.



- High cutting speed
- Comfortable cutting behaviour
- Cuts easily

FT33 X-LOCK



$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 2.5 x 22.23	13.300	25	211286	PKO2	4011890124239
125 x 2.5 x 22.23	12.250	25	211287	PKO2	4011890124253

Abrasive marking according to EN 12413: A60U9BF1433





# TOPLINE 000 XTK69 MULTI CROSS



Enables cutting and grinding in just one step – with a disc thickness of 1.9 mm.

• Extra-thin cutting and rough grinding with a single disc

- Suitable for a variety of materials
- Three full-face fabric layers for extra safety

Ideal for low-power machines, suitable in some cases for high-fired tiles and clinker

						XT69 MULTI CROSS	
		Vinin	Ð		Product category	GTIN/pc. EAN/pc.	
	115 x 1.9 x 22.23	13.300	25	211458	PKO 1	4011890126257	
	125 x 1.9 x 22.23	12.250	25	211452	PKO 1	4011890126233	pe 2
A	brasive marking according	to EN 12413:	49AC46	R9BF14639			Shape



Cutting ability for solid material

Lifetime ●●●●○○



Extra-thin cutting and grinding with a single disc

Diamond tools



### 69 MULTI Х

# 

Lifetime
 Cutting ability for solid material
 Cutting ability for thin-walled material

Extra-thin cutting disc offering a long lifetime with a broad application spectrum and an optimum price-performance ratio.

- Reduced burr formation
- High cutting speed
- Fewer sparks
- Less edge chipping
- ldeal for low-power machines, suitable in some cases for high-fired tiles and clinker

# hydro P**rotect**



	(Vmin	B	$\square$	Product	GTIN/pc.
Ŧ	C			category	EAN/pc.
115 x 1.0 x 22.23	13.300	25	211202	PKO 1	4011890124055
125 x 1.0 x 22.23	12.250	25	211203	PKO 1	4011890124079



## **XT69 MULTI BOX**

Shape 41

	(min)	Ð		Product category	GTIN/PK EAN/PK
115 x 1.0 x 22.23	13.300	10	211209	PKO 1	4011890124147
125 x 1.0 x 22.23	12.250	10	211211	PKO1	4011890124154

Abrasive marking according to EN 12413: 49AC46R9BF14639

# GRINDING/ STAINLESS STEEL & STEEL







# **80 EXT** END

Maximum stock removal performance. High-performance stainless steel rough grinding disc with ceramic abrasive grain.

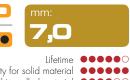
- Additional fabric flange above 180mm for high-frequency grinders and air grinders
- Very comfortable and fatigue-free grinding thanks to innovative bond system

					RS580 EXTENDED
$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 7.0 x 22.23	13.300	25	210656	PKO4	4011890101889
125 x 7.0 x 22.23	12.250	25	210611	PKO4	4011890101414
150 x 7.0 x 22.23	10.200	10	210657	PKO4	4011890101919
180 x 7.0 x 22.23	8.500	10	210658	PKO4	4011890101933
230 x 7.0 x 22.23	6.650	10	210659	PKO4	4011890101957

Abrasive marking according to EN 12413: 95A20T9BF14149

# Shape 27





Cutting ability for solid material

# GRINDING/POLISHING/ STAINLESS STEEL & STEEL





●●●●○○ Lifetime ●●●●○○ Stock removal

# VISION SPEED X-LOCK

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Ceramic grain flap disc. Thanks to its three cut-outs, the VISION SPEED is transparent while rotating. The working results can therefore be continuously monitored.

- Unimpeded view of the workpiece
- High-performance ceramic grain for fast grinding with low physical
   effort
- Bond with active grinding additives
- Cool grinding



## VISION SPEED X-LOCK

$\bigoplus$		(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	211401	PKO5	4011890125557
115 x 22.23	60	13.300	10	211402	PKO5	4011890125571
115 x 22.23	80	13.300	10	211403	PKO5	4011890125595
125 x 22.23	40	12.250	10	211404	PKO5	4011890125618
125 x 22.23	60	12.250	10	211405	PKO5	4011890125632
125 x 22.23	80	12.250	10	211406	PKO5	4011890125656

**1**22

**XLOCK** 



# JUMBO SPEED EXTENDED

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Stock removal



115 × 22.23 115 × 22.23 115 × 22.23 125 × 22.23 125 × 22.23 125 × 22.23 Quick and aggressive grinding with very high stock removal performance, thanks to a large contact surface and extra-long flaps.

- Ceramic grain offers high stock removal performance
- Especially suitable for hardened and tempered steel, tinder areas and titanium
- Particularly good for edge grinding

						JUMBO SPEED EXTENDED
$\bigoplus$		(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	208743	PKO5	4011890072097
115 x 22.23	60	13.300	10	208744	PKO5	4011890072110
115 x 22.23	80	13.300	10	208745	PKO5	4011890072134
125 x 22.23	40	12.250	10	208746	PKO5	4011890072158
125 x 22.23	60	12.250	10	208747	PKO5	4011890072172
125 x 22.23	80	12.250	10	208748	PK05	4011890072196



					JUMBO SPEED P X-LOCK
	(Vmin)	Ð		Product category	GTIN/pc. EAN/pc.
40	13.300	10	211395	PKO5	4011890125434
60	13.300	10	211396	PKO5	4011890125458
80	13.300	10	211397	PKO5	4011890125472
40	12.250	10	211398	PKO5	4011890125496
60	12.250	10	211399	PKO5	4011890125519
80	12.250	10	211400	PKO5	4011890125533





JUMBO SPEED EXTENDED: Greater compaction for reduced disc loss with better stock removal performance.



Compared to a disc without Extended technology

The new EXTENDED method for flap discs allows the flaps to be placed closely on top of each other and brings a lot of active abrasive grain into the disc.

## Advantages:

1

- Especially long lifetime
- Noticeable difference in stock removal performance
- High edge stability

RHODIUS flap discs with EXTENDED technology:

- JUMBO SPEED EXTENDED
- JUMBO LONGLIFE EXTENDED
   JUMBO LONGLIFE TRIM
- LSZ F EXTENDED



# JUMBO LONGLIFE EXTENDED 🛑 🜑 🏦 🖛 🖫

# 

Lifetime
Stock removal

# Extra-long, closely placed overlapping flaps ensure an especially long lifetime. Also available with trimmable backing to make full use of the flaps, and is suitable for fillet weld grinding.



- Zirconium/ceramic mixed grain for high stock removal performance
- Especially long lifetime
- Particularly good for edge grinding

## JUMBO LONGLIFE EXTENDED

$\bigoplus$		(min)	ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	208737	PKO5	4011890071911
115 x 22.23	60	13.300	10	208738	PKO5	4011890071991
115 x 22.23	80	13.300	10	208739	PKO5	4011890072011
125 x 22.23	40	12.250	10	208740	PKO5	4011890072035
125 x 22.23	60	12.250	10	208741	PKO5	4011890072042
125 x 22.23	80	12.250	10	208742	PKO5	4011890072073



## JUMBO LONGLIFE TRIM

$\bigoplus$		(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	211407	PKO5	4011890125670
115 x 22.23	60	13.300	10	211408	PKO5	4011890125694
115 x 22.23	80	13.300	10	211409	PKO5	4011890125717
125 x 22.23	40	12.250	10	211410	PKO5	4011890125731
125 x 22.23	60	12.250	10	211411	PKO5	4011890125755
125 x 22.23	80	12.250	10	211412	PKO5	4011890125779



# SZ F EXTENDED



# 

anglec

●●●●●○ Lifetime ●●●●○○ Stock removal Zirconium flap disc with maximum stock removal performance and an exceptionally long service life thanks to the Extended method.

- Maximum lifetime
- Excellent stock removal performance
- Wear-resistant fibre glass backing



$\bigoplus$			Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	205505	PKO5	4011890053454
115 x 22.23	60	13.300	10	205506	PKO5	4011890053461
115 x 22.23	80	13.300	10	205507	PKO5	4011890053478
125 x 22.23	40	12.250	10	205508	PKO5	4011890053485
125 x 22.23	60	12.250	10	205509	PKO5	4011890053492
125 x 22.23	80	12.250	10	205510	PKO5	4011890053508







Zirconium flap disc with polyamide backing. Very good performance on stainless steel and excellent performance on steel.



XLOCK

- Long lifetime
- Rapid stock removal
- Vibration-damping polyamide backing with X-LOCK mount

						LSZ F1 X-LOCK
		(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	211389	PKO5	4011890125311
115 x 22.23	60	13.300	10	211390	PKO5	4011890125335
115 x 22.23	80	13.300	10	211391	PKO5	4011890125359
125 x 22.23	40	12.250	10	211392	PKO5	4011890125373
125 x 22.23	60	12.250	10	211393	PKO5	4011890125397
125 x 22.23	80	12.250	10	211394	PKO5	4011890125410





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LGZ

Lifetime •00000 Stock removal ••••00

40/60/

80

Lifetime •0000 Stock removal ••••00

• Good stock removal performance

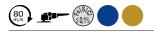
Attractively priced flap disc with zirconium.

• Proven quality with cotton backing

• Long lifetime

						LSZ F3
$\bigoplus$		(min)	Ð		Product category	GTIN/pc. EAN/pc.
180 x 22.23	40	8.500	10	211420	PKO5	4011890125939
180 x 22.23	60	8.500	10	211421	PKO5	4011890125953
180 x 22.23	80	8.500	10	211422	PKO5	4011890125977

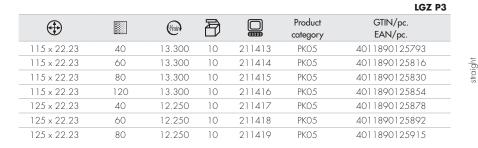




Attractively priced flap disc with zirconium and polyamide backing.

- Good stock removal performance
- Proven quality with cotton backing
- Long lifetime

• More comfortable grinding thanks vibration-damping polyamide backing





Diamond tools

EN2020





# 

straight

Zirconium flap disc with maximum stock removal performance on steel and optimum results on stainless steel with relatively long lifetime.





●●●●○○ Lifetime ●●●●○○ Stock removal

# • Long lifetime

- Excellent stock removal performance on black steel and good performance on stainless steel
- Wear-resistant fibre glass backing and plastic backing with X-LOCK mount





		(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	211327	PKO5	4011890124635
115 x 22.23	60	13.300	10	211328	PKO5	4011890124659
115 x 22.23	80	13.300	10	211329	PKO5	4011890124673
115 x 22.23	120	13.300	10	211330	PKO5	4011890124697
125 x 22.23	40	12.250	10	211331	PKO5	4011890124710
125 x 22.23	60	12.250	10	211332	PKO5	4011890124734
125 x 22.23	80	12.250	10	211333	PKO5	4011890124758
180 x 22.23	40	8.500	10	211423	PKO5	4011890125991
180 x 22.23	60	8.500	10	211424	PKO5	4011890126011
180 x 22.23	80	8.500	10	211425	PKO5	4011890126035



.GZ PB X-LOCK						
		(Vmin)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 22.23	40	13.300	10	211446	PKO5	4011890126110
115 x 22.23	60	13.300	10	211447	PKO5	4011890126134
115 x 22.23	80	13.300	10	211448	PKO5	4011890126158
125 x 22.23	40	12.250	10	211449	PKO5	4011890126172
125 x 22.23	60	12.250	10	211450	PKO5	4011890126196
125 x 22.23	80	12.250	10	211451	PKO5	4011890126219







Lifetime ••••00 Stock removal ••0000

Thanks to the unique combination of two important product properties, the VSK VISION delivers major advantages for the surface finishing of stainless steel. It combines an alternating abrasive cloth and non-woven abrasive on one disc. This makes decorative surface finishing (non-woven abrasive) possible with simultaneous material abrasion (abrasive cloth) – saving the operator an entire process step. Optimum revolutions: 3,000–3,500 rpm

- Grinding and finishing in one operation
- Fine surface finish

ð

10

10

(min)

13.300

12.250

		VSK F
	Product category	GTIN/pc. EAN/pc.
353296	PK07	4011890125205
304146	PKO7	4011890113417



80/medium

80/medium





115 x 22.23

125 x 22.23

Ceramic grain flap wheel with 6 mm shank.

- Best stock removal performance thanks to the high-performance abrasive grain
- Large synthetic resin core for a long lifetime
- Flexible X-cloth offers good adjustment to the workpiece

				-		
						FS K
$\bigoplus$		(min)	Ð		Product category	GTIN/pc. EAN/pc.
40 x 20 x 6.0	60	19.100	10	353308	PK06	4011890126332
40 x 20 x 6.0	80	19.100	10	353309	РКОб	4011890126356
40 x 20 x 6.0	120	19.100	10	353310	РКОб	4011890126370
60 x 30 x 6.0	60	12.700	10	353311	PK06	4011890126394
60 x 30 x 6.0	80	12.700	10	353312	PK06	4011890126417
60 x 30 x 6.0	120	12.700	10	353313	PK06	4011890126431



40-240

Flap disc with 6 mm shank.

- $\bullet$  Large synthetic resin core for a long lifetime
- Flexible X-cloth offers good adjustment to the workpiece
- Good stock removal performance



This product has been restructured.

See our main catalogue on page 139 for more information.



# DIAMOND TOOLS/ VARIOUS MATERIALS

# 



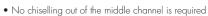


# LD404 ALL IN ONE EXTENDED 🛭 🐨 👉 🛞

## 

Wall slot in a single step. The LD404 ALL IN ONE EXTENDED as an update to the LD402/LD403 is perfectly equipped with a combination of two-times-two diamond qualities. The turbo segments of the straight diamond cutting discs on the outside allow for particularly clean and straight wall chasing. The wave geometry of the inner diamond cutting discs gives you a perfectly clear wall slot.





- Reduces dirt and dust
- Milling in one operation cuts work time by up to 50%
- Easy milling of wall slots (up to 40 mm)



# LD404 ALL IN ONE EXTENDED

	$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
	125 x 12.0 x 28.5 x 22.23	12.250	1	353301	PK10	4011890125281
ה ה	150 x 12.0 x 28.5 x 22.23	10.185	1	353315	PK10	4011890126271





The LD300 offers maximum performance and an optimised lifetime for a very broad range of applications ranging from medium-hard to hard materials. This product has been specially developed for angle grinder use. The 12 mm segments feature a special design that ensures the rapid transport of the cutting particles away from the disc and therefore an optimised disc lifetime. At the same time, the LD300 offers impressively high cutting speed. Suitable for wet and dry cutting.

- 12 mm segment height for an even longer lifetime
- High-performance cutting disc suitable for many kinds of applications
- Specially-shaped turbo segments increase cutting speed while
- optimising transport of cutting particles way from the disc
- Wet and dry cut
- Laser-welded

					LD300	
$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.	
115 x 12.0 x 2.4 x 22.23	13.285	1	304461	PK10	4011890122990	-
125 x 12.0 x 2.4 x 22.23	12.200	1	304462	PK10	4011890123003	straight
150 x 12.0 x 2.4 x 22.23	10.185	1	304463	PK10	4011890123010	stro
180 x 12.0 x 2.4 x 22.23	8.500	1	304464	PK10	4011890123027	
230 x 12.0 x 2.4 x 22.23	6.650	1	304465	PK10	4011890123034	

					LD300 X-LOCK
$\bigoplus$	(min)	Ð		Product category	GTIN/PK EAN/PK
115 x 12.0 x 2.4 x 22.23	13.285	1	353287	PK10	4011890124536
125 x 12.0 x 2.4 x 22.23	12.250	1	353288	PK10	4011890124543



straight

LD300

12,0

Lifetime ••••• Cutting ability



••••• Cutting ability

D40 X-LOCK



LOCK

# 

straigh

The LD40 enables high cutting speeds and short cutting times on a wide range of materials from concrete to granite. The 12 mm high diamond segments of the LD40 are laser welded to the steel core of the disc. Suitable for wet and dry cutting.

- 12 mm high segments
- Wide range of applications
- High cutting speed
- Wet and dry cut
- Laser-welded



LD40 X-LOCK					
$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 12.0 x 2.2 x 22.23	13.300	1	353285	PK10	4011890124512
125 x 12.0 x 2.2 x 22.23	12.250	1	353286	PK10	4011890124529



G35 X-LOCK

•••••• Lifetime •••••• Cutting ability



LOCK

# 

straight

The high-performance diamond cutting disc DG35 with continuous turbo rim offers an impressively long lifetime, high cutting speed and a wide range of possible applications from granite to concrete. At the same time, its 10 mm high

segments allow for fast working and clean cutting edges. Suitable for wet and dry cutting.

- 10 mm segment height for a very good service life
- Short cutting times
- Continuous turbo rim for high cutting speed and clean cutting edges
- Wide range of applications from granite to concrete
- Wet and dry cut



## DG35 X-LOCK

$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 10.0 x 2.0 x 22.23	13.300	1	353294	PK10	4011890125229
125 x 10.0 x 2.0 x 22.23	12.250	1	353295	PK10	4011890125236





 $\bigoplus$ 

115 x 10.0 x 1.4 x 22.23

125 x 10.0 x 1.4 x 22.23

LOCK



DG15 X-LOCK

straight

GTIN/pc.

EAN/pc.

4011890124345

4011890124352

With a segment width of 1.4 mm, the DG15 is able to achieve very

high cutting speeds. Due to the special diamond bond within the 10 mm high segments, it is particularly suited for cutting high-fired tiles, stoneware and ceramics. In this area, it shows its full potential and also excels with very low dust generation during dry cutting. With its reinforced steel core, the DG15 ensures a precise cut and

• Optimised diamond bond for hard tiles, ceramics and porcelain

Product

category

PK10

PK10

• 1.4 mm segment width for high cutting speed

• Reinforced steel core guarantees a precise cut and a clean cutting edge

clean cutting edges.

• 10 mm high segments

• Low dust generation

stoneware

滒

1

1

• Wet and dry cut

353281

353282



Lifetime ••••• Cutting ability •••••



Technologies

CONTENTS

(min)

13.300

12.250

LOCK

The DG50 offers an impressively good price-performance ratio. With its smooth continuous rim, it ensures clean cutting edges and is suited for universal use in tiles. Suitable for wet and dry cutting.

- Continuous smooth rim for clean cutting edges
- Universal application
- Good price-performance ratio
- Wet and dry cut

					DG15 X-LOCK
$\bigoplus$	(min)	Ð		Product category	GTIN/pc. EAN/pc.
115 x 7.0 x 1.6 x 22.23	13.300	1	353283	PK10	4011890124499
125 x 7.0 x 1.6 x 22.23	12.250	1	353284	PK10	4011890124505

ł	THOMAS
I	

DG50 X-LOCK

Lifetime ●●0000 Cutting ability ●●0000

straight







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<u>EN2020</u>

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## EN2020

# EXPLANATION OF SYMBOLS



tool change.

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