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Chucking Reamers with Morse Taper Shank

Maschinen-Reibahlen mit Morsekegelschaft

Alésoirs à Machines avec Queue Cône Morse

HSS-E Cobalt

RANGE 3mm to 25mm
LIST CODE A208
STRAIGHT FLUTE
RIGHT HAND CUTTING
FORM A
DIN 208
TOLERANCE TO H7



Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes
A20800118M	3.00	0.1181	15	113	1	6	A20800826M	21.00	0.8268	62	232	2	8
A20800157M	4.00	0.1575	19	124	1	6	A20800866M	22.00	0.8661	64	237	2	8
A20800177M	4.50	0.1772	23	133	1	6	A20800905M	23.00	0.9055	66	241	2	8
A20800196M	5.00	0.1968					A20800944M	24.00	0.9449	68	268	3	8
A20800216M	5.50	0.2165	26	138	1	6	A20800984M	25.00	0.9843				
A20800236M	6.00	0.2362											
A20800255M	6.50	0.2559	28	144	1	6							
A20800275M	7.00	0.2756	31	150	1	6							
A20800295M	7.50	0.2953											
A20800315M	8.00	0.3150	33	156	1	6							
A20800334M	8.50	0.3346											
A20800354M	9.00	0.3543	36	162	1	6							
A20800374M	9.50	0.3740											
A20800393M	10.00	0.3937	38	168	1	6							
A20800413M	10.50	0.4134											
A20800433M	11.00	0.4331	41	175	1	6							
A20800452M	11.50	0.4528											
A20800472M	12.00	0.4724											
A20800492M	12.50	0.4921	44	182	1	6							
A20800511M	13.00	0.5118											
A20800551M	14.00	0.5512	47	189	1	8							
A20800590M	15.00	0.5906	50	204	2	8							
A20800629M	16.00	0.6299	52	210	2	8							
A20800669M	17.00	0.6693	54	214	2	8							
A20800708M	18.00	0.7087	56	219	2	8							
A20800748M	19.00	0.7480	58	223	2	8							
A20800787M	20.00	0.7874	60	228	2	8							

Tolerances: See notes on pages 35 and 36.

