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Chucking Reamers with Straight Shank

Maschinen-Reibahlen mit Zylinderschaft

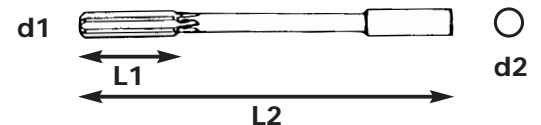
Alésoirs à Machines avec Queue Cylindrique

HSS-E Cobalt

RANGE 1.4mm to 20mm
LIST CODE A212
STRAIGHT FLUTE
RIGHT HAND CUTTING
FORMS A & C
DIN 212
TOLERANCE TO H7



Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes
A21200055M	1.40	0.0551	8	40	1.40	4	A21200354M	9.00	0.3543	36	125	9.0	6
A21200059M	1.50	0.0591			1.50		A21200393M	10.00	0.3937	38	133	10.0	6
A21200063M	1.60	0.0630	9	43	1.60	4	A21200433M	11.00	0.4331	41	142	10.0	6
A21200070M	1.80	0.0709	10	46	1.80	4	A21200472M	12.00	0.4724	44	151	10.0	6
A21200079M	2.00	0.0787	11	49	2.00	4	A21200511M	13.00	0.5118				
A21200086M	2.20	0.0866	12	53	2.20	4	A21200551M	14.00	0.5512	47	160	12.5	8
A21200098M	2.50	0.0984	14	57	2.50	4	A21200590M	15.00	0.5906	50	162	12.5	8
A21200110M	2.80	0.1102	15	61	2.80	4	A21200629M	16.00	0.6299	52	170	12.5	8
A21200118M	3.00	0.1181	15	61	3.00	6	A21200669M	17.00	0.6693	54	175	14.0	8
A21200126M	3.20	0.1260	16	65	3.20	6	A21200708M	18.00	0.7087	56	182	14.0	8
A21200137M	3.50	0.1378	18	70	3.50	6	A21200748M	19.00	0.7480	58	189	16.0	8
A21200157M	4.00	0.1575	19	75	4.0	6	A21200787M	20.00	0.7874	60	195	16.0	8
A21200177M	4.50	0.1772	21	80	4.5	6							
A21200196M	5.00	0.1968	23	86	5.0	6							
A21200216M	5.50	0.2165	26	93	5.6	6							
A21200236M	6.00	0.2362											
A21200275M	7.00	0.2756	31	109	7.1	6							
A21200315M	8.00	0.3150	33	117	8.00	6							



★ Shank diameter (d2) to h9 tolerance.
Tolerances: See notes on pages 35 and 36.

Chucking Reamers with Straight Shank

Maschinen-Reibahlen mit Zylinderschaft

Alésoirs à Machines avec Queue Cylindrique

HSS-E Cobalt

RANGE 1/16" to 5/8"
1.59mm to 15.87mm
LIST CODE B212
LEFT HAND SPIRAL
RIGHT HAND CUTTING
BS 328 PART 4/Similar to DIN 212
TOLERANCE TO H7



Code	d1 inch	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes	Code	d1 inch	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes
B21200062F	1/16	1.59	0.0625	9	43	★	4	B21200343F	11/32	8.73	0.3438	36	125	★	6
B21200093F	3/32	2.38	0.0938	14	57	★	4	B21200375F	3/8	9.52	0.3750	38	133	★	6
B21200125F	1/8	3.17	0.1250	16	65	★	6	B21200406F	13/32	10.32	0.4062	41	142	★	6
B21200156F	5/32	3.97	0.1562	19	75	★	6	B21200437F	7/16	11.11	0.4375	44	151	★	6
B21200187F	3/16	4.76	0.1875	23	86	★	6	B21200468F	15/32	11.91	0.4688	50	162	★	8
B21200218F	7/32	5.56	0.2188	26	93	★	6	B21200500F	1/2	12.70	0.5000	52	170	★	8
B21200250F	1/4	6.35	0.2500	28	101	★	6	B21200562F	9/16	14.29	0.5625				
B21200281F	9/32	7.14	0.2812	31	109	★	6	B21200625F	5/8	15.87	0.6250				
B21200312F	5/16	7.94	0.3125	33	117	★	6								

★ Shank diameter (d2) = Nominal diameter (d1) - 0.025mm
Tolerances: See notes on pages 35 and 36.

