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Taper Shank Extra Length Machine Reamers

Maschinen-Reibahlen mit Morsekegelschaft - Überlang

Alésoirs Extra Long à Machines à Queue Cône Morse

HSS and Carbide Slug Ended

RANGE 1/4 x 8 - 1-1/4 x 15

6 x 203 - 25 x 381

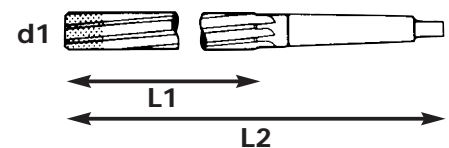
LIST CODES B057 AND B059

TOLERANCE TO H7



HSS Code	d1/L2 inch	d1/L2 mm	L1 mm	MTS	No. of Flutes	CARBIDE Code	d1/L2 inch	L1 mm	MTS	No. of Flutes
B05702368M B05702360M B05702508F B05702500F B05703138F B05703158M B05703150M B05703750F B05703752F B05703948M B05703940M B05704330M B05704380F B05704728M B05704720M B05704722M B05705008F B05705000F B05705002F	1/4 x 8 1/4 x 10 5/16 x 8 3/8 x 10 3/8 x 12 7/16 x 10 1/2 x 8 1/2 x 10 1/2 x 12	6 x 203 6 x 254 8 x 203 8 x 254 10 x 203 10 x 254 11 x 254 12 x 203 12 x 254 12 x 305	124 175 124 175 124 175 175 124 175 225 124 175 175 124 175 225 124 175 225			B05902508F B05902500F B05903138F B05903750F B05903752F B05904380F B05905008F B05905000F B05905002F	1/4 x 8 1/4 x 10 5/16 x 8 3/8 x 10 3/8 x 12 7/16 x 10 1/2 x 8 1/2 x 10 1/2 x 12	124 175 124 175 225 175 124 175 225	1	6
B05706250F B05706252F B05706300M B05706302M B05707502F B05708755F	5/8 x 10 5/8 x 12 3/4 x 12 7/8 x 15	16 x 254 16 x 305	154 205 205 205 281	2	8	B05906250F B05906252F B05907502F B05908755F	5/8 x 10 5/8 x 12 3/4 x 12 7/8 x 15	154 205 205 281	2	8
B05709845M B05710005F B05711885F B05712505F	1 x 15 1-3/16 x 15 1-1/4 x 15	25 x 381	254 254 254 254	3	10	B05910005F B05911885F B05912505F	1 x 15 1-3/16 x 15 1-1/4 x 15	254 254 254	3	10

Other sizes available on request.



Taper Shank Machine Reamers

Maschinen-Reibahlen mit Morsekegelschaft

Alésoirs à Machines à Queue Cône Morse

Carbide Slug Ended



RANGE 1/4" to 1-1/4"

6mm to 16mm

LIST CODE B058

LEFT HAND SPIRAL

RIGHT HAND CUTTING

LENGTHS TO BS 328 PART 4

TOLERANCE TO H7

Code	d1 inch	d1 mm	Decimal Equiv.	L1 mm	L2 mm	L3 mm	MTS	No. of Flutes	Code	d1 inch	d1 mm	Decimal Equiv.	L1 mm	L2 mm	L3 mm	MTS	No. of Flutes
B05800236M B05800250F	1/4	6	0.2362 0.2500	50	130	8	1	4	B05800625F B05800629M	5/8	16	0.6250 0.6299	87	187	11	2	8
B05800312F B05800315M	5/16	8	0.3125 0.3150	58	138	8	1	6	B05800687F	11/16		0.6875	93	193	12	2	8
B05800375F B05800393M	3/8	10	0.3750 0.3937	66	146	8	1	6	B05800750F B05800812F	3/4 13/16		0.7500 0.8125	100	200	12.7 13.5	2	8
B05800437F	7/16		0.4375	71	151	8	1	6	B05800875F	7/8		0.8750	107	207	14.3	2	8
B05800472M B05800500F	1/2	12	0.4724 0.5000	76	156	8.5	1	6	B05800937F	15/16		0.9375	115	242	14.3	3	8
B05800562F	9/16		0.5625	81	181	9.5	2	8	B05801000F B05801125F B05801250F	1 1-1/8 1-1/4		1.0000 1.1250 1.2500	115 124 133	242 251 260	15.9 19 20.6	3	10

Carbide grade on all Reamers is for general purpose reaming. The Reamer having a solid carbide cutting head with a 45° cutting chamfer for machine use. Capable of reaming difficult materials (Cast Iron, Cupro-Nickels, etc.) at fast production rates giving long life and high surface finish.

